



ZONE	REV.	DESCRIPTION	DATE	APPROVED
D3, E4	5	DIMENSIONS UPDATED	26/10/2023	U.F

REVISIONS

NOTE:  
E-COTE TO 720 HR's NSS

<p>UNLESS OTHERWISE STATED, ALL DIMENSIONS IN mm</p> <p>TOLERANCES</p> <table border="0"> <tr> <td>0.5 - 6</td> <td>= ±0.1mm</td> <td>SURFACE FINISH</td> <td>1.6µm Ra</td> </tr> <tr> <td>6 - 30</td> <td>= ±0.2 mm</td> <td>FILLET RADII</td> <td>0.5 TO 1.0</td> </tr> <tr> <td>30 - 120</td> <td>= ±0.3 mm</td> <td>SQUARENESS</td> <td>0.05 IN 25</td> </tr> <tr> <td>120 - 400</td> <td>= ±0.5 mm</td> <td>PARALLELISM</td> <td>0.05 IN 25</td> </tr> <tr> <td>400 - 1000</td> <td>= ±0.8 mm</td> <td>RUNOUT</td> <td>0.1</td> </tr> <tr> <td>1000 - 2000</td> <td>= ±1.2 mm</td> <td>ANGLES</td> <td>±0.5°</td> </tr> <tr> <td>2000 - 4000</td> <td>= ±2.0 mm</td> <td></td> <td></td> </tr> </table>	0.5 - 6	= ±0.1mm	SURFACE FINISH	1.6µm Ra	6 - 30	= ±0.2 mm	FILLET RADII	0.5 TO 1.0	30 - 120	= ±0.3 mm	SQUARENESS	0.05 IN 25	120 - 400	= ±0.5 mm	PARALLELISM	0.05 IN 25	400 - 1000	= ±0.8 mm	RUNOUT	0.1	1000 - 2000	= ±1.2 mm	ANGLES	±0.5°	2000 - 4000	= ±2.0 mm			<p>MATERIAL: M/STEEL - HR4</p> <p>MASS: 1.17</p> <p>FINISH: E-COTE BLACK</p>	<p>DRAWN BY: UF</p> <p>CHECKED BY: A.P</p>	<p>DESCRIPTION: 6 HOLE PLATE - 150 x 135</p>	<p>A3</p>
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	<p>ORIGINATION DATE: 26/10/2023</p>	<p>SCALE : PROPORTIONAL - DO NOT SCALE REF SCALE 1:1 WHEN PRINTED ON A3</p>	<p>PROJECTION 3rd ANGLE</p>																													