

# Körabond HG 77



KÖMMERLING CHEMISCHE FABRIK GMBH

## Primer for pretreatment of rigid PVC and ABS for bonding polyurethanes (Körapur) and silane modified polymers (Körapop)

- Full cure must be attained before overpainting with Körapur

### TECHNICAL DATA

Base	Synthetic resin, containing solvent	
Colour	Light-yellowish-transparent or blue	
Density	0,92	g/cm <sup>3</sup>
Viscosity	Low viscosity	
Consumption	20-80	g/m <sup>2</sup>

### PROCESSING

#### Processing temperature

+10°C to +25°C

#### Preparation

The surfaces must be dry, clean and free from dust and grease. Apply a thin, even coat of **Körabond HG 77** and allow to dry at least 30 minutes. The adhesive **Körapur 1K** or **Körapop** should be applied within 24 hours of application of the primer. Do not exceed 1 hour when using other adhesives such as **Körapur 666**.

**Körabond HG 77** give improved adhesion of paints on cured **Körapop**. Because some paints vary in their composition, preliminary tests are required.

To avoid delayed cure of the entire system do not apply **Körabond HG 77** before 2 days after application of **Körapop**.

Due to the wide variety of different types of materials, users should carry out their own test to confirm compatibility and suitability.

# KÖRABOND HG 77

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## CLEANING

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Körasolv CU, CR

## SPECIAL NOTES

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### Storage

Do not store below +10 °C. When stored in unopened containers, useable up to 12 months.

### Ageing

Under intensive exposure to UV radiation the product may become yellowish.

## SAFETY

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Please read our Safety-Data-Sheet and the labels of each product before use.

Pay particular attention to the directions given in the Dangerous Substance Regulations.

Make sure the safety data sheet is readily available as it gives valuable information regarding the safe usage and disposal of the product and what to do in the event of an accident involving the product.

## PACKAGING UNITS

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940 g tin (carton à 10 pcs.)

## PRODUCT NUMBER

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**C31003 transparent**  
**C31027 blue**

### For safety related data please refer to the safety data sheet!

**Please note:** All given data are based on careful examination in our laboratories and our past practical experience. These are non-binding indications. Given the high number of materials appearing on the market and the different methods of use which are beyond our influence and control, we naturally cannot accept any responsibility for the results of your work, also with regard to third party patent rights. We recommend that sufficiently thorough tests be carried out to ascertain whether the product described will meet the requirements of your particular case. Please also note our Terms of Sale, Delivery and Payment. This product information replaces all previous issues.



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